

Garant**Indexable insert for turning TCMT 110202, for finish machining, Grade: HB7140-2****Order data**

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| Order number | 260950 HB7140-2 |
| GTIN | 4067263329602 |
| Item class | 21G |

Technical description

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|--------------------------------------|---------------------|
| ISO code indexable insert | TCMT 110202 |
| Feed f | 0.1 - 0.3 mm/rev. |
| Number of changes/inserts | 3 |
| Chip breaker | VS |
| Tool material | Carbide |
| Corner radius | 0.2 mm |
| Cutting depth a_p | 0.2 - 1.5 mm |
| Coating | coated |
| Cutting speed v_c main application | 70 - 230 m/min |
| Grade | HB7140-2 |
| Cutting conditions | heavily interrupted |

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|-------------------------------|------------------------------|
| Main application | M |
| Finishing/roughing assignment | Finishing |
| Type of product | Indexable insert for turning |